

SAFETY DATA SHEET

SCAL16490A

Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SCAL16490A

Other means of identification : Not applicable.

Recommended use : SCALE INHIBITOR

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : ChampionX LLC
 11177 S. Stadium Drive
 Sugar Land, Texas 77478
 USA
 TEL: (281) 632-6500

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 06/16/2020

Section: 2. HAZARDS IDENTIFICATION

GHS Classification

Corrosive to metals : Category 1

GHS Label element

Hazard pictograms :



Signal Word : Warning

Hazard Statements : May be corrosive to metals.

Precautionary Statements : **Prevention:**
 Keep only in original container.
Response:
 Absorb spillage to prevent material damage.
Storage:
 Store in corrosive resistant stainless steel container with a resistant inner liner.

Other hazards : None known.

Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture : Mixture

Chemical Name	CAS-No.	Concentration: (%)
Amine phosphonate	Proprietary	30 - 60

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Section: 4. FIRST AID MEASURES

- In case of eye contact : Rinse with plenty of water. Get medical attention if symptoms occur.
- In case of skin contact : Wash off with soap and plenty of water. Get medical attention if symptoms occur.
- If swallowed : Rinse mouth. Get medical attention if symptoms occur.
- If inhaled : Get medical attention if symptoms occur.
- Protection of first-aiders : In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.
- Notes to physician : Treat symptomatically.
- Most important symptoms and effects, both acute and delayed : See Section 11 for more detailed information on health effects and symptoms.

Section: 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : None known.
- Specific hazards during firefighting : Not flammable or combustible.
- Hazardous combustion products : Carbon oxides nitrogen oxides (NOx) Oxides of phosphorus
- Special protective equipment for firefighters : Use personal protective equipment.
- Specific extinguishing methods : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

Section: 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national

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regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

Section: 7. HANDLING AND STORAGE

- Advice on safe handling : Wash hands thoroughly after handling. Use only with adequate ventilation.
- Conditions for safe storage : Keep out of reach of children. Keep container tightly closed. Store in suitable labelled containers.
- Suitable material : The following compatibility data is suggested based on similar product data and/or industry experience: HDPE (high density polyethylene), PVC, Polypropylene
- Unsuitable material : The following compatibility data is suggested based on similar product data and/or industry experience: Stainless steel, Passivated stainless steel, Carbon steel, Aluminum

Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

- Eye protection : Safety glasses
- Hand protection : Wear the following personal protective equipment:
Impervious gloves, resistant to chemicals.
Nitrile rubber
butyl-rubber
Neoprene gloves
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Skin protection : Wear suitable protective clothing.
- Respiratory protection : No personal respiratory protective equipment normally required.
If significant mists, vapors or aerosols are generated an approved respirator is recommended.
Recommended Filter type:
Combined particulates and acidic gas/vapour type
In event of emergency or planned entry into unknown concentrations, a positive pressure, full-facepiece SCBA or supplied-air respirator should be used.
If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling.

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The Personal Protective Equipment (PPE) recommendations provided above have been made in good faith based on typical expected conditions of use. PPE selection should always be completed in conjunction with a proper risk assessment and in accordance with a PPE management program.

Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: Liquid
Colour	: Clear Amber
Odour	: Slight
Flash point	: does not flash
pH	: 2.2,(1 %), (20 °C)
Odour Threshold	: no data available
Melting point/freezing point	: Freezing Point: -20 °C
Initial boiling point and boiling range	: 100 °C
Evaporation rate	: no data available
Flammability (solid, gas)	: Not applicable.
Upper explosion limit	: no data available
Lower explosion limit	: no data available
Vapour pressure	: no data available
Relative vapour density	: no data available
Relative density	: 1.4, (20 °C),
Density	: 11.63 lb/gal
Water solubility	: no data available
Solubility in other solvents	: no data available
Partition coefficient: n-octanol/water	: no data available
Auto-ignition temperature	: no data available
Thermal decomposition	: no data available
Viscosity, dynamic	: no data available
Viscosity, kinematic	: no data available
Molecular weight	: no data available
VOC	: no data available

Section: 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.

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Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: None known.
Incompatible materials	: Bases Contact with strong alkalis (e.g. ammonia and its solutions, carbonates, sodium hydroxide (caustic), potassium hydroxide, calcium hydroxide (lime), cyanide, sulfide, hypochlorites, chlorites) may generate heat, splattering or boiling and toxic vapors. Contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorate, concentrated oxygen, permanganate) may generate heat, fires, explosions and/or toxic vapors.
Hazardous decomposition products	: In case of fire, hazardous decomposition products may be produced such as: Carbon nitrogen oxides (NOx) Oxides of phosphorus

Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes	: Health injuries are not known or expected under normal use.
Skin	: Health injuries are not known or expected under normal use.
Ingestion	: Health injuries are not known or expected under normal use.
Inhalation	: Health injuries are not known or expected under normal use.
Chronic Exposure	: Health injuries are not known or expected under normal use.

Experience with human exposure

Eye contact	: No symptoms known or expected.
Skin contact	: No symptoms known or expected.
Ingestion	: No symptoms known or expected.
Inhalation	: No symptoms known or expected.

Toxicity

Product

Acute oral toxicity	: Acute toxicity estimate: > 5,000 mg/kg
Acute inhalation toxicity	: no data available
Acute dermal toxicity	: no data available

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Skin corrosion/irritation	:	no data available
Serious eye damage/eye irritation	:	no data available
Respiratory or skin sensitization	:	no data available
Carcinogenicity	:	no data available
Reproductive effects	:	no data available
Germ cell mutagenicity	:	no data available
Teratogenicity	:	no data available
STOT - single exposure	:	no data available
STOT - repeated exposure	:	no data available
Aspiration toxicity	:	no data available

Section: 12. ECOLOGICAL INFORMATION

Ecotoxicity

Environmental Effects : This product has no known ecotoxicological effects.

Components

Toxicity to fish : Amine phosphonate
LC50: > 100 mg/l
Exposure time: 96 h

Persistence and degradability

The organic portion of this preparation is expected to be poorly biodegradable.

Mobility

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models.

If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

Air	:	<5%
Water	:	10 - 30%
Soil	:	70 - 90%

The portion in water is expected to be soluble or dispersible.

Bioaccumulative potential

This preparation or material is not expected to bioaccumulate.

Other information

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no data available

Section: 13. DISPOSAL CONSIDERATIONS

The information presented only applies to the material as supplied. The classification or waste code may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated at the time of disposal to determine the proper waste identification and disposal methods in compliance with applicable regulations.

Disposal methods : Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

Land transport (DOT)

Proper shipping name : CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S.
Technical name(s) : Amine phosphonate
UN/ID No. : UN 3265
Transport hazard class(es) : 8
Packing group : III

Air transport (IATA)

Proper shipping name : CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S.
Technical name(s) : Amine phosphonate
UN/ID No. : UN 3265
Transport hazard class(es) : 8
Packing group : III

Sea transport (IMDG/IMO)

Proper shipping name : CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S.
Technical name(s) : Amine phosphonate
UN/ID No. : UN 3265
Transport hazard class(es) : 8
Packing group : III

Section: 15. REGULATORY INFORMATION

TSCA list : Not relevant

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

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This product does not contain a RQ substance, or this product contains a substance with a RQ, however the calculated RQ exceeds the reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

INTERNATIONAL CHEMICAL CONTROL LAWS :

United States TSCA Inventory

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

Australia. Industrial Chemical (Notification and Assessment) Act

All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

Canadian Domestic Substances List (DSL)

The substances in this preparation are listed on the Domestic Substances List (DSL), are exempt, or have been reported in accordance with the New Substances Notification Regulations.

Japan. ENCS - Existing and New Chemical Substances Inventory

This product contains substance(s) which are not in compliance with the Law Regulating the Manufacture and Importation Of Chemical Substances and are not listed on the Existing and New Chemical Substances list (ENCS).

Korea. Korean Existing Chemicals Inventory (KECI)

All substances in this product comply with the Chemical Control Act (CCA) and are listed on the Existing Chemicals List (ECL)

Philippines Inventory of Chemicals and Chemical Substances (PICCS)

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

China Inventory of Existing Chemical Substances

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand

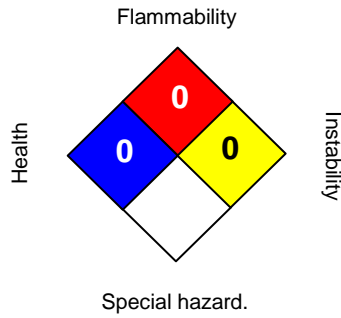
All substances in this product comply with the Hazardous Substances and New Organisms (HSNO) Act 1996, and are listed on or are exempt from the New Zealand Inventory of Chemicals.

Section: 16. OTHER INFORMATION

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NFPA:



HMIS III:

HEALTH	0
FLAMMABILITY	0
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Revision Date : 06/16/2020
Version Number : 1.2
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.